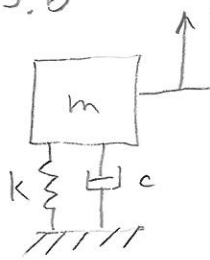


Problem 5.6

①

Given:



$$m = 100 \text{ kg}$$

$$k = 700 \times 10^3 \text{ N/m}$$

$$F_0 = 350 \text{ N}$$

$$\omega = \frac{3000 \text{ rpm}}{60 \text{ sec/min}} \times 2\pi \text{ rad/rot} = 314.2 \text{ rad/s}$$

$$\zeta = 0.2$$

Find: (a) displacement amplitude X

(b) transmissibility ratio $T.R. = \frac{F_T}{F_0}$

(c) magnitude of transmitted force F_T

Sol'n: (a) For - SDOF system
- Forced vibration
- with damping

$$X = \frac{F_0/k}{\sqrt{(1-r^2)^2 + (2\zeta r)^2}}$$

$$r = \frac{\omega}{\omega_n} \quad \omega_n = \sqrt{\frac{k}{m}} = \sqrt{\frac{700 \times 10^3}{100}} = 83.67 \text{ rad/s}$$

$$r = \frac{314.2}{83.67} = 3.755$$

$$X = \frac{350/700 \times 10^3}{\sqrt{(1-3.755^2)^2 + (2 \times 0.2 \times 3.755)^2}}$$

$$= 3.792 \times 10^{-5} \text{ m}$$

(2)

$$\begin{aligned}
 \frac{F_T}{F_0} &= \left[\frac{1 + (2\zeta r)^2}{(1 - r^2)^2 + (2\zeta r)^2} \right]^{1/2} \\
 &= \left[\frac{1 + (2 \times 0.2 \times 3.755)^2}{(1 - 3.755^2)^2 + (2 \times 0.2 \times 3.755)^2} \right]^{1/2} \\
 &= 0.1369
 \end{aligned}$$

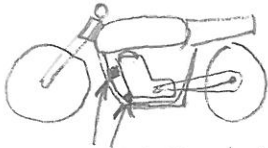
$$(c) \quad F_T = \left(\frac{F_T}{F_0} \right) F_0 = 0.1369 \times 350 = 47.9 \text{ N}$$

Homework 5.8⁸

Isolation System Design Problem

Problem: A dirt bike engine is currently rigidly mounted to the dirt bike frame, but is transmitting too much vibration. Design an isolation system to transmit as little vibration as possible.

Given:

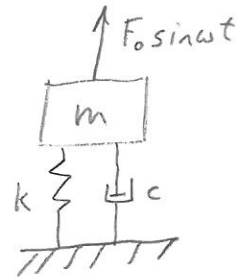


- add "isolation system" (rubber mounts) here

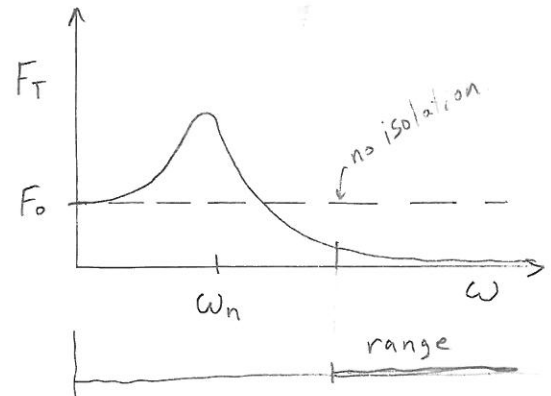
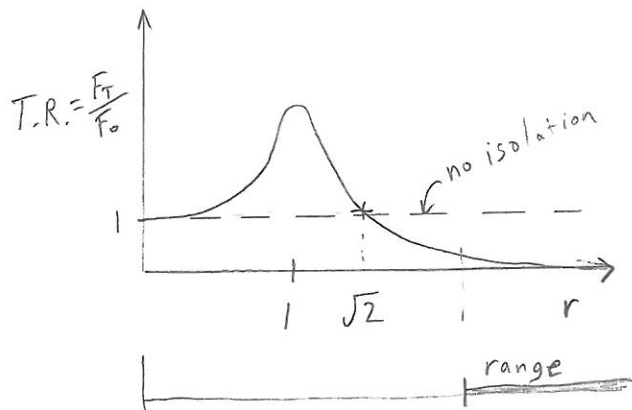
$$m = 50 \text{ kg}$$

$$F_0 = 2 \text{ N}$$

approximate as SDOF system
with harmonic applied force
assuming frame is stationary



- $\omega = ?$
- Need to clarify the problem. Does the customer want to:
 - minimize the transmitted force at a given ω ?
 - minimize the maximum transmitted force (considering all ω)?
 - minimize the maximum transmitted force for a specific frequency range?



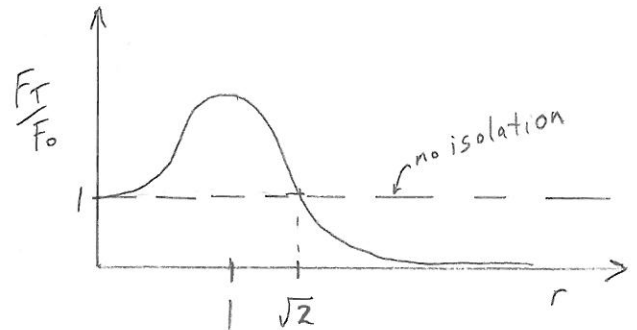
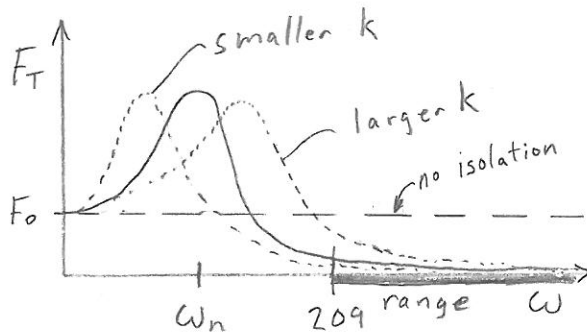
- assume customer wants to minimize maximum transmitted force for $\omega \geq \frac{2000 \text{ RPM}}{60 \text{ sec/min}} \times 2\pi \text{ rad/rev} = 209 \text{ rad/s}$

Find: (a) ideal k & c

(b) rubber bushing from catalog that best matches k & c requirement

(c) level of improvement: $(1 - \frac{F_T}{F_0}) \times 100\%$ (vibration reduction percentage)

Sol'n: (a) 1. Choose k first



- Smaller k is better, but how small can k be?
 - What happens if k is too small?
 - Too much static deflection
 - Very large deflections can be initiated at low frequencies.
 - Two possible approaches are:
 - Given X_{static} , solve for $k = \frac{mg}{X_{static}}$
 - Given % reduction (and estimate of ζ), solve for r then k
- E.g. specify $\frac{F_T}{F_0} = 0.1$ at 2000 RPM (90% reduction)
- then $\frac{F_T}{F_0} < 0.1$ at greater than 2000 RPM
(more than 90% improvement above 2000 RPM)
- Going with first approach, assume $X_{static} = 2.5$ mm.

Then

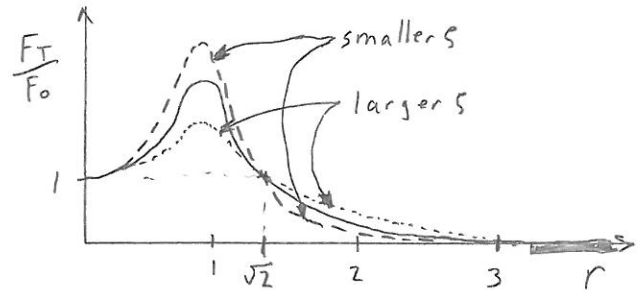
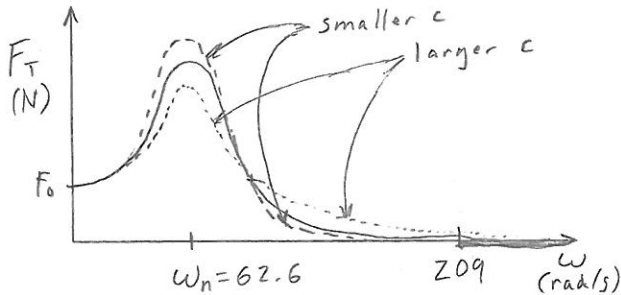
$$k = \frac{mg}{X_{static}} = \frac{(50)(9.81)}{(0.0025)} = 196.2 \times 10^3 \text{ N/m}$$

$$k = 196.2 \text{ kN/m}$$

$$\omega_n = \sqrt{\frac{k}{m}} = \sqrt{\frac{196200}{50}} = 62.6 \text{ rad/s} \quad (598 \text{ RPM})$$

$$r = \frac{\omega}{\omega_n} = \frac{209}{62.6} = 3.34$$

2. Next Choose c



- smaller c is better for $r > \sqrt{2}$
- larger c is better for $r < \sqrt{2}$
- Since we are interested in isolating for $r > 3.34$, smaller c is better. But what happens if c is too small?
 - Too much vibration amplitude at resonance.
 - Too much transmitted force at resonance.
- Let us assume that the transmitted force should not increase by more than 3 times (at resonance). ($r=1$)

$$\frac{F_T}{F_0} = \left[\frac{1 + (2\zeta r)^2}{(1-r^2)^2 + (2\zeta r)^2} \right]^{1/2} = \left[\frac{1 + 4\zeta^2}{4\zeta^2} \right]^{1/2} = 3$$

$$\text{Solving for } \zeta: \quad 3 \times 2\zeta = \sqrt{1 + 4\zeta^2}$$

$$36\zeta^2 = 1 + 4\zeta^2$$

$$32\zeta^2 = 1$$

$$\zeta^2 = \frac{1}{32}$$

$$\zeta = 0.177$$

$$\zeta = \frac{c}{2\sqrt{km}}$$

$$c = \zeta(2\sqrt{km}) = (0.177)(2\sqrt{196200 \times 50}) = 1109 \frac{\text{Ns}}{\text{m}}$$

$$\boxed{c = 1109 \frac{\text{Ns}}{\text{m}}}$$

(b) Looking at catalog for isolator with $k = 196.2 \frac{\text{kN}}{\text{m}}$ & $c = 1109 \frac{\text{Ns}}{\text{m}}$

Commercial isolators are often listed in terms of static load and deflection at static load. For us:

$$F_{\text{static}} = mg = 50 \times 9.81 = 490.5 \text{ N}$$

$$x_{\text{static}} = 2.5 \text{ mm} \quad (\text{we used this to get } k)$$

(Some listings also use engine weight & horsepower.)

- Looking at "CBA Series Center-bonded mounts" from Lord Corporation of Erie, PA (www.lord.com)

CBA12-100 provides 445 N at 2.3 mm

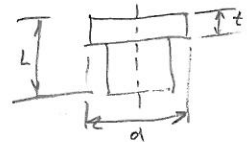
$\swarrow$ correction for highway $\searrow$ $\frac{D_{\text{yn}}}{S_{\text{tatic}}}$ rate $\swarrow$ from datasheet

$$k = \frac{445 \times 0.80 \times 1.08}{0.0023} = 167 \frac{\text{kN}}{\text{m}}$$

(next size up provides $k = 330 \frac{\text{kN}}{\text{m}}$)

$c = ?$ Damping values are much harder to get.

- dimensions are 1.25" dia $\times$ 1.44" length with 0.550" thk flange.



(c) Levels of improvement

- Using selected isolator

$$\omega_n = \sqrt{\frac{167000}{50}} = 57.8 \text{ rad/s} \quad (552 \text{ RPM})$$

$$r = \frac{\omega}{\omega_n} = \frac{209}{57.8} = 3.62$$

- assume $\zeta = 0.5$

- at $r = 3.62$

$$\frac{F_T}{F_0} = \left[\frac{1 + (2\zeta r)^2}{(1 - r^2)^2 + (2\zeta r)^2} \right]^{1/2} = \left[\frac{1 + (2 \times 0.5 \times 3.62)^2}{(1 - 3.62^2)^2 + (2 \times 0.5 \times 3.62)^2} \right]^{1/2}$$

$$= 0.297$$

∴ at 2000 RPM & above, improvement is greater than 70%

- at $r = 1$

$$\frac{F_T}{F_0} = \left[\frac{1 + (2\zeta r)^2}{(1 - r^2)^2 + (2\zeta r)^2} \right]^{1/2} = \left[\frac{1 + (2 \times 0.5 \times 1)^2}{(1 - 1^2)^2 + (2 \times 0.5 \times 1)^2} \right]^{1/2} = 1.41$$

$(1 - 0.297) \times 100 = 70.3\%$

∴ at resonance (552 RPM), transmitted force will increase by 41%

$(1 - 1.41) \times 100 = -41\%$

SOME EXAMPLES OF PRACTICAL APPLICATIONS OF VIBRATION ABSORPTION/ISOLATION:
(REF: Den Hartog: Mechanical Vibrations)

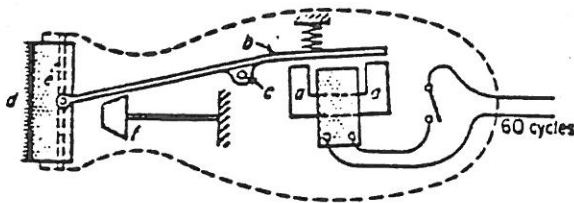


FIG. 3.9. Electric hair clipper with vibration absorber: a, magnet; b, armature tongue; c, pivot; d, cutter; e, guide for cutter; f, vibration absorber.

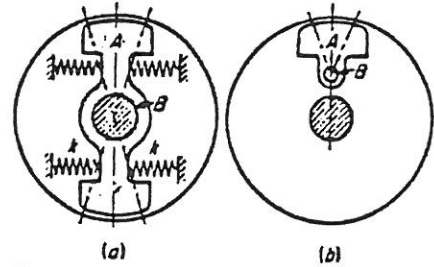


FIG. 3.10. Torsional dynamic vibration absorber (a) with mechanical springs and (b) with centrifugal springs.

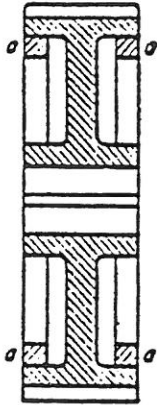


FIG. 3.16. Gear with sound-densening rings inserted. These should be either shrunk or tack-welded in a few spots so as to allow some relative rubbing during the vibration.

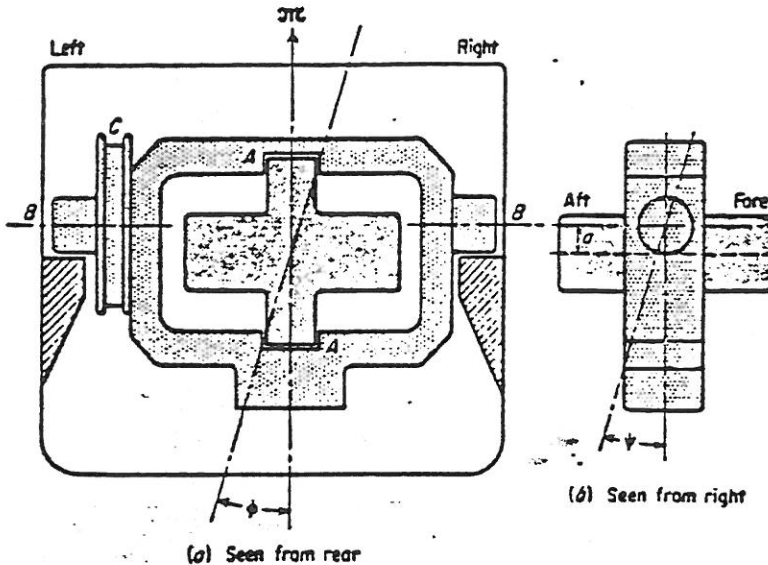


FIG. 3.20. Scheme of Schlick's anti-ship-rolling gyroscope. It operates by virtue of energy dissipation at the brake drum C.

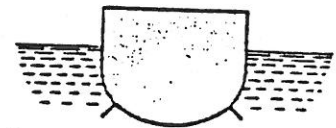


FIG. 3.22. Bilge keels, extending over more than half the length of a ship.

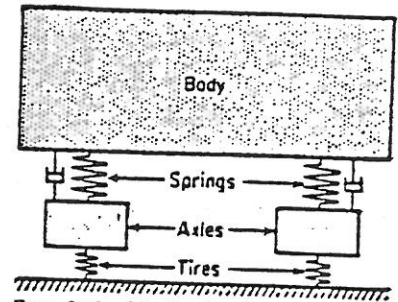


FIG. 3.23. Idealized scheme of conventional automobile with front and rear axles and shock absorbers.

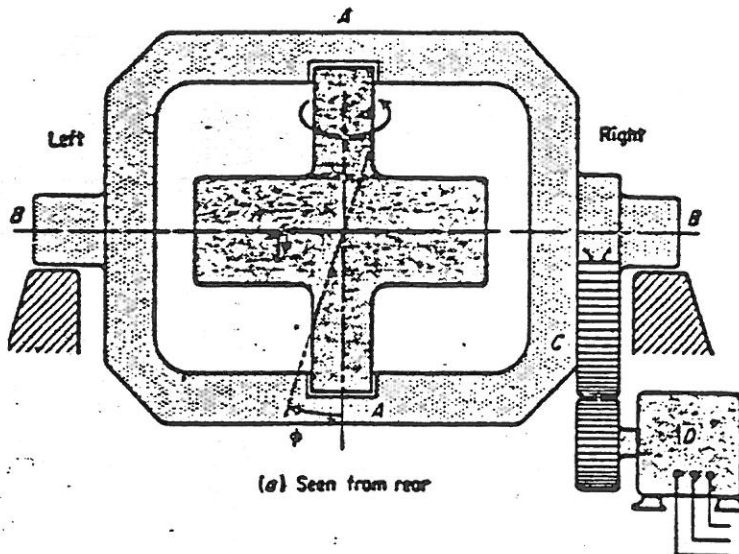


FIG. 3.21. Sperry's gyroscope for diminishing ship roll. The precession is forced by a motor D, which is controlled by a small pilot gyroscope shown in (b) and (c).

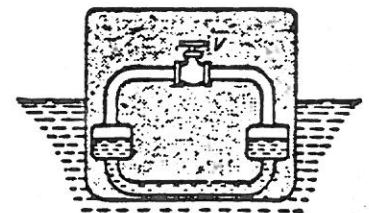


FIG. 3.18. Frahm antirolling tanks, old type.

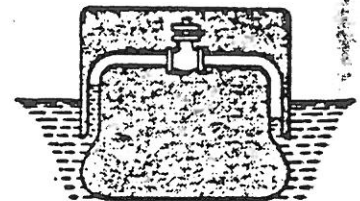


FIG. 3.19. Modern "blister" construction of Frahm's antirolling tanks.